Ministry of Science and Higher Education of the Russian Federation
Federal State Budgetary Educational Institution of Higher Education
Perm National Research Polytechnic University

APPROVED BY	
B A 3 0 B A H H Pro-rector for Aca  OBO A 3 0 B A H H Pro-rector for Aca  OBO A 3 0 B A H H Pro-rector for Aca  OBO A 3 0 B A H H Pro-rector for Aca  OBO A 3 0 B A H H Pro-rector for Aca  OB A 4 H Pro-rector for	demic Affairs _ N.V. Lobov 20 <u>&amp;/</u> _
A N K M M M M M M M M M M M M M M M M M M	_ N.V. Lobov

### ACADEMIC COURSE WORKING PROGRAM

Academic course: Well production and surface facilities engineering				
	(Name)			
Form of education: Full-time  (Full-time / full-time - correspondence/correspondence)				
Level of higher education:	Bachelor's degree			
	(Bachelor's program/specialist program/ Master's program)			
Workload in hours (in credits):	252 (7) (Hours (CU))			
Training program (degree):	21.03.01 Oil and Gas Engineering (Code and denomination of degree)			
	and Gas Engineering (Title of curriculum)			

#### 1. GENERAL PROVISIONS

#### 1.1. GOALS AND OBJECTIVES OF THE COURSE

The goal of the course is the acquisition by students of knowledge and skills in the operation of wells and surface facilities.

The objectives of the course are:

- to form the knowledge necessary for professional operation and injection wells, oil, gas and water collection and treatment systems.
- to develop skills in monitoring the operation of fields and wells, oil, gas and water gathering and treatment systems.
- to develop skills for adjusting the technological modes of operation of wells, oil, gas and water collection and treatment systems.
- to develop skills in the selection of suitable configuration equipment for wells, oil, gas and water gathering and treatment systems.

#### 1.2. STUDIED OBJECTS OF THE COURSE

Technical documentation in the field of hydrocarbon production; technologies for operation of injection and production wells, oil, gas and water collection and treatment systems; equipment for the operation of injection and production wells, oil, gas and water gathering and treatment systems; purpose, device and principle of operation of equipment for the extraction of hydrocarbons; physical and chemical properties of hydrocarbon raw materials, chemical reagents; methods for assessing the performance of wells, oil, gas, water gathering and treatment systems.

#### 1.3. STARTING CONDITIONS

Unstipulated

#### 2. PLANNED RESULTS OF THE COURSE TRAINING

Competence	Indicator's Index	Planned Results of the Course Training (to know, to know how, to master)	Indicator of Attaining Competence which the planned results of training are correlated with	Means of Assessment	
1	2	3	4	5	
PC-1.5	IA-1 <sub>pc-1.5</sub> .	documentation for the operation of technical devices that are part of the well, wellhead equipment; regulatory and limiting parameters of	technological and industry	Exam	

IA-2 <sub>pc-1.5</sub> .	Be able to:  — develop an action plan for the study of wells and oilfield equipment  To master the skills in accounting for the availability and condition of equipment for the production, collection and preparation of hydrocarbons; in checking the operation of equipment for the production,	Can form the request for field research and materials.  Masters the skill of industry document and accounting maintenance.	Practical report  Course project
	study of wells and oilfield equipment  To master the skills in accounting for the availability and condition of equipment for the production, collection and preparation of hydrocarbons; in checking the operation of	field research and materials.  Masters the skill of industry document and	report
IA-3 <sub>pc-1.5</sub> .	equipment  To master the skills in accounting for the availability and condition of equipment for the production, collection and preparation of hydrocarbons; in checking the operation of	Masters the skill of industry document and	Course
IA-3 <sub>pc-1.5</sub> .	To master the skills in accounting for the availability and condition of equipment for the production, collection and preparation of hydrocarbons; in checking the operation of	industry document and	and the second second
IA-3 <sub>pc-1.5</sub> .	accounting for the availability and condition of equipment for the production, collection and preparation of hydrocarbons; in checking the operation of	industry document and	and the second second
	and condition of equipment for the production, collection and preparation of hydrocarbons; in checking the operation of		project
	the production, collection and preparation of hydrocarbons; in checking the operation of	accounting maintenance.	
	the production, collection and preparation of hydrocarbons; in checking the operation of		1
	preparation of hydrocarbons; in checking the operation of		
	checking the operation of		
	equipment for the production.		
	collection and preparation of		
	hydrocarbons		
IA-1 <sub>pc-2.3</sub>	To know advanced repair	Knows methods of	Exam
×5.	technologies, progressive	organizing technological	
	methods and techniques of	processes operation at	
	labor; purpose, device and	oil-and-gas complex.	
	principle of operation of		
	equipment for the extraction of		
	hydrocarbons; technological		
	processes for the extraction of	200	
	hydrocarbons		
$IA-2_{pc-2.3}$	To be able to draw up action	Is able to apply knowledge	Course
	plans to fulfill planned targets	concerning technological	project
		1. The state of th	
		complex aimed at	
	1 AT 2		
	rationalization activities	P3 N3 000000 N3 P4 P4	
T.A. 2	TD 4 13 13 13 1		D 1 1
1A-3 <sub>pc-2.3</sub>		45 M	Practical
			report
	1 1 1	0 1	
	The same of the sa	Desire Section Control Control of	
		professional activity.	
TA_1		Knows ganged directions	Evom
173-1 рс-3.2.	TOTAL CONTRACTOR TOTAL CONTRACTOR		LXaIII
		September 1997 September 1997 September 1997 September 1997	
		mausu y.	
	1 ATC		
	IA-2 <sub>pc-2.3</sub> IA-1 <sub>pc-3.2</sub> .	methods and techniques of labor; purpose, device and principle of operation of equipment for the extraction of hydrocarbons; technological processes for the extraction of hydrocarbons  IA-2 <sub>pc-2.3</sub> To be able to draw up action plans to fulfill planned targets for the production of hydrocarbon raw materials; to prepare draft long-term, annual and monthly plans for the production of hydrocarbon raw materials, for the use of hydrocarbon raw materials for own needs and the estimated losses of hydrocarbon raw materials; to coordinate rationalization activities  IA-3 <sub>pc-2.3</sub> To master the skills to control the implementation of maintenance schedules for wellhead equipment, piping, oil and gas field pipelines, prefabricated pipelines, gas pipelines-loops, inhibitor pipelines and valves  IA-1 <sub>pc-3.2</sub> .  To know advanced	methods and techniques of labor; purpose, device and principle of operation of equipment for the extraction of hydrocarbons; technological processes for the extraction of hydrocarbons  IA-2 <sub>pc-2.3</sub> To be able to draw up action plans to fulfill planned targets for the production of hydrocarbon raw materials; to prepare draft long-term, annual and monthly plans for the production of hydrocarbon raw materials, for the use of hydrocarbon raw materials, for the use of own needs and the estimated losses of hydrocarbon raw materials; to coordinate rationalization activities  IA-3 <sub>pc-2.3</sub> To master the skills to control the implementation of maintenance schedules for wellhead equipment, piping, oil and gas field pipelines, prefabricated pipelines, gas pipelines-loops, inhibitor pipelines and valves  IA-1 <sub>pc-3.2</sub> .  To know advanced technologies in the operation of equipment for the implement and oil field systems; advanced energy-saving technologies in the operation of equipment for the

1	2	3	4	5
PC-3.2	IA-3 <sub>pc-3.2</sub> .	To be able to analyze the actual and predicted parameters of the reservoir-well system, submersible pumping equipment of the production gathering system; formulate proposals for the introduction of advanced technologies in the operation of well equipment and oilfield systems  To master the skills of presenting measures for the prevention and elimination of accidents and incidents in the	Is able to substantiate the urgency and goals of own research with their further representation at the conferences and seminars; make scientifically-grounded reports on the problems of O&G industry.  Masters the methods of presenting the results of own research in the form of electronic	
		production of hydrocarbons; in presenting proposals for improving the efficiency of equipment for wells and oilfield systems	presentation.	
PC-4.1	IA-1 <sub>pc-4.1</sub> .	To know the procedure for calculating the performance of a production well using software products; advanced energy-saving technologies in the operation of equipment for the extraction of hydrocarbons	Knows the mechanism and technology of designing technological processes, technological complexes used in production, in particular, systems of supervisory control (monitoring), geological and technical control, and etc., standard computer programs for calculation of engineering tools and technological decisions.	Exam
PC-4.1	IA-2 <sub>pc-4.1</sub> .	To be able to analyze the technical parameters of equipment for the extraction of hydrocarbons; analyze the performance of wells and oilfield systems; analyze the volumes of hydrocarbon production; analyze the effectiveness of the measures taken to fulfill the tasks for the extraction of hydrocarbons; analyze the reasons for deviations of the operating parameters of hydrocarbon production facilities from the norms of technological parameters	Is able to analyze and	Laboratory work

1	2	3	4	5
PC-4.1	IA-3 <sub>pc-4.1</sub> .	To master the skills in the	Masters the skill of	Course
		development of technical	designing definite	project
		documentation for the operation	sections of engineering	
		of technical devices that are	and technological	
		part of the well, wellhead	projects.	
		equipment of the well and oil		
2007 20030 000 00		field systems		
PC -4.2	IA-1 <sub>pc-4.2</sub> .	To know requirements of	Knows regulations,	Exam
		technical documentation in the	standards, standing	
		field of hydrocarbon	instructions, methods of	
		production; industry standards,	designing in O&G	
		technical regulations, manuals	industry.	
		(instructions) that establish		
		requirements for the operation		
		of equipment for the extraction		
		of hydrocarbons; requirements		
		of regulatory documents in the		
		field of accidents and incidents		
		accounting; requirements for		
		the preparation of project documentation		
PC-4.2	IA-2 <sub>pc-4.2</sub> .	To be able to prepare proposals	Is able to develop	Practical
1 0 112	2 pc-4.2.	for the modernization and	standard designs,	100
		reconstruction of operating	technological and	report
		equipment for the extraction of	working papers with the	
		hydrocarbons, develop test	use of CAD of	
			technological processes.	
		introduction of new equipment,	processes.	
		advanced technologies, research		
		and development projects aimed		
		at improving the reliability of		
		equipment for the extraction of		
		hydrocarbons; analyze		
		operational and technical		
		documentation for the operation		
		of equipment in the production of		
		hydrocarbon raw materials;		
		develop production and technical		
		documentation for the		
		implementation of planned targets		
		for the production of hydrocarbon		
PC-4.2	TA 2	raw materials by divisions	Masters innovative	Carras
1 0-4.2	IA-3 <sub>pc-4.2</sub> .		methods for solving the	Course
			tasks of technological	project
		The second secon	and production processes	
		The state of the s	design in O&G industry.	
		well production rates; in	acoign in Occo moustry.	
		determining technological losses		
		of hydrocarbon raw materials		
		during production in accordance		
		and production in decordance		

1	2	3	4	5
		with the adopted scheme and		
		technology of field development;		
		in developing measures to		
		optimize hydrocarbon production;		
		in predicting the occurrence of		
		complications in the production,		
		collection and treatment of oil,		
		gas and water; in drawing up		
		plans for the production of		
		hydrocarbons, the use of		
		hydrocarbons for own needs		

### 3. FULL TIME AND FORMS OF ACADEMIC WORK

Form of academic work	Hours in all	Distribution in hours according to semesters Number of semester
1. Holding classes (including results monitoring) in the form: 1.1.Contact classwork, including:	83	83
– lectures (L)	45	45
– laboratory work (LW)	18	18
<ul> <li>practice, seminars and/or other seminar-type work (PW)</li> </ul>	18	18
<ul><li>control of self-work (CSW)</li></ul>	2	2
– test		
1.2. Students' self-work (SSW)	133	133
2. Intermediate attestation		
Exam	36	36
Grading test		
Test (Credit)		
Course Project (CP)	36	36
Course Work (CW)		
Workload in hours	252	252

#### 4. COURSE OUTLINE

Name of the units with the course outline	classroom activity in hours according to		Full time of extracurricular work in hours according to the forms	
	L	LW	PW	SSW
1	2	3	4	5
semester				
Module 1. Petroleum Production System	6	0	0	20
Wellbore Performance				
Introduction. Single-Phase Liquid Flow. Multiphase				
Flow in Oil Wells. Single-Phase Gas Flow. Mist Flow in				
Gas Wells.				
Choke Performance				

1	2	3	4	5
Introduction. Sonic and Subsonic Flow. Single-Phase			-	
Liquid Flow. Single-Phase Gas Flow. Multiphase Flow				
Well Deliverability				
Introduction. Nodal Analysis. Deliverability of				
Multilateral Well.				
Forecast of Well Production				
Introduction. Oil Production during Transient Flow				
Period. Oil Production during Pseudo-Steady Flow				
Period. Gas Production during Transient Flow Period.				
Gas Production during Pseudo-Steady Flow Period				
Production Decline Analysis				
Introduction. Exponential Decline. Harmonic Decline.				
Hyperbolic Decline. Model Identification. Determination				
of Model Parameters. Illustrative Examples				
Module 2. Artificial lift methods	16	8	8	40
Sucker Rod Pumping. Gas Lif.				
Other Artificial Lift Methods				
Electrical Submersible Pump. Hydraulic Piston			1	
Pumping. Progressive Cavity Pumping. Plunger Lift.				
Hydraulic Jet Pumping				
Module 3. Workover and complications during well	4	10	0	31
operation				
Well workover. Methods for defining static and dynamic				
fluid levels in the well. Elimination of sand plugs;				
Magnification well productivity				
Well Problem Identification				
Introduction. Low Productivity. Excessive Gas				
Production. Excessive Water Production. Liquid				
Loading of Gas Wells	1.0		10	40
Module 4. Collection and treatment of oil and gas	16	0	10	40
and water in the fields				
Basic System Configuration Wellhood and Manifold Sourcestion Cil Treations and				
Wellhead and Manifold. Separation. Oil Treating and				
Storage. Lease Automatic Custody Transfer (LACT). Pumps. Water Treating. Compressors. Gas Dehydration.				
Offshore Platform Considerations				
Two-Phase Oil and Gas Separation				*
Functional Sections of a Gas-Liquid Separator.				
Equipment Description. Selection Considerations.				
Vessel Internals.				
Potential Operating Problems				
Foamy Crude. Paraffin. Sand. Liquid Carryover. Gas				
Blowby. Liquid Slugs				
Three-Phase Oil and Water Separation				
Equipment Description. Selection Considerations. Vessel				
Internals. Potential Operating Problems. Separator Design.				
Mechanical Design of Pressure Vessels		V		
Design Considerations: Design Temperature. Design				
Design Considerations: Design Temperature. Design Pressure. Maximum Allowable Stress Values.				

1	2	3	4	5
Specification and Design of Pressure Vessels: Pressure			-	3
Vessel Specifications. Shop Drawings. Nozzles. Vortex				
Breaker. Manways. Vessel Supports. Ladder and				
Platform. Pressure Relief Devices. Corrosion Protection.				
Crude Oil Treating and Oil Desalting Systems				
Equipment Description. Indirect Fired Heaters. Direct				
Fired Heaters. Waste Heat Recovery. Heater Sizing.				
Vertical Heater-Treaters. Coalescing Media. Horizontal				
Heater-Treaters. Electrostatic Heater-Treaters. Oil				
Dehydrators. Heater-Treater Sizing. Emulsion Treating				
Theory. Emulsion Treating Methods.				
Crude Stabilization				
Basic Principles. Process Schemes. Equipment				
Description. Stabilizer Design. Stabilizer As a Gas-				
Processing Plant.				
Produced Water Treating Systems				
Disposal Standards. Characteristics of Produced Water.				
Sand and Other Suspended Solids. System Description:				
Gravity Separation. Coalescence. Dispersion. Flotation.				
Filtration. Equipment Description and Sizing. Skimmer				
Sizing Equations. Coalescers. Cross-Flow Devices.				
Water Injection Systems				
Solids Removal Theory. Filter Types. Removal Ratings.				
Choosing the Proper Filter. Measuring Water				
Compatibility. Solids Removal Equipment Description.				
Conclusion.	1	0	0	
Total with regard to semester	45	18	18	33
Total with regard to the course	45	18	18	33

### Topics of exemplary practical work

Sl.Nº	Topic of practical (seminar) work
1	Determination of bottomhole pressure in wells
2	Calculation of pressures during well completion by fluid replacement
	Calculation of the sucker rod pump rate
4	Determination of parameters of the ESP
5	Analysis of the technological regime of production wells
6	Hydraulic calculation of oil pipelines
7	Hydraulic calculation of field gas pipelines
8	Technological calculation of field separators
9	Selection of pumps for oilfield systems

### Topics of exemplary laboratory practice

Sl.No	Topic of laboratory work
1	Determination of the type of gas-liquid flow structure
2	Investigation of the operation of a gas-liquid lift with constant immersion under dynamic level
3	Study of the influence of relative immersion on the operation of a gas-liquid lift
4	Study of the influence of gas on the operation of a sucker rod pump

#### Subject of sample course projects / works

Sl.No	Торіс
1	Analysis and improvement of well operation efficiency in the field
	Analysis and improvement of the operational efficiency of the gathering system in the field
3	Analysis and improvement of the operational efficiency of the oil treatment system in the field
4	Analysis and improvement of the operational efficiency of the gas treatment system at the field
5	Analysis and improvement of the operational efficiency of the waste water treatment system at the field

#### 5. ORGANIZATIONAL AND PEDAGOGICAL CONDITIONS

### 5.1. EDUCATIONAL TECHNOLOGIES USED FOR COMPETENCES FORMATION

Holding lectures in the discipline is based on the active method of training in the process of which students are not passive but active participants of the lesson answering questions of the teacher. Teacher's questions are aimed at activating the process of learning material as well as at the development of logical thinking. The questions stimulating associative thinking and connecting new material with the previous one are identified by the teacher in advance.

Practical lessons are held by realization of the method based on active training: problem areas are determined, groups are formed. The following aims are pursued in the process of practical education: use of definite disciplines knowledge and creative methods in solving problems and decision-making; students' skill-building of teamwork, interpersonal communication and development of leadership skills; consolidation of the basic theoretical knowledge.

Laboratory classes are based on an interactive learning method in which students communicate not only with the teacher but also with each other. At the same time, students 'activity in the learning process dominates. The teacher's place in interactive classes is reduced to orienting students 'activities to achievement of the goals of studies.

Interactive lectures, group discussions, role-playing games, training sessions, and analysis of situations and simulation models are used in academic studies

#### 5.2. STUDENTS' MANUAL FOR THE COURSE STUDY

Learning the course students are recommended to fulfill the following positions:

- 1. Learning of the discipline should be done systematically.
- 2. After learning one of the course unit with the help of the text-book or lecture notes it is recommended to reproduce in memory the basic terms, definitions, notions of the unit.
- 3. Special attention should be paid to the reports on practical studies, laboratory works and individual complex tasks for self-work.

4. The topic of questions studied individually is given by the teacher at the lectures. Also the teacher refers to the literary resources (first of all, to the newly published in periodicals) in order the students understand the problems touched on the lectures in detail.

# 6. LIST OF TEACHING MATERIALS AND INFORMATION SUPPLY FOR STUDENTS' SELF WORK IN THE DISCIPLINE

#### 6.1. PAPER-BASED COURSEWARE

	Bibliographic entry	Number
Sl.No	(author, title, mode of publication, place, publishing house,	of copies in
	year of publication, number of pages )	the library
	1. Basic literature	
1	Horn G. M. Coal, Oil, and Natural Gas / G. M. Horn. – New York: Chelsea	9
	Clubhouse, 2010.	1
2	Oil and Gas: Student's Book: in 2 vol. – Oxford: Oxford Univ. Press, 2011.	1
	2. Additional literature	
	2.1. Educational and scientific literature	
1	Zhumagulov B.T. The Fluid Dynamics of Oil Production / B.T. Zhumagulov,	1
1	V.N. Monakhov. – Milan: Without publ., 2003.	1
2	Peyret R. Computational Methods for Fluid Flow / R. Peyret, T. D. Taylor. –	5
	New York: Springer-Verlag, 1983.	3
	2.2. Standardized and Technical literature	
1	Vol. 1 / L. Lansford, V. D'Arcy. – Oxford: , Oxford Univ. Press, 2011. – (Oil	129
1	and Gas: Student's Book: in 2 vol.; Vol. 1).	129
2	Vol. 2 / J. Naunton, A. Pohl. – Oxford: , Oxford Univ. Press, 2011. – (Oil	70
4	and Gas: Student's Book: in 2 vol.; Vol. 2).	70
	3. Students' manual in mastering discipline	
	Mechanics of Fluids Oxford, Warszawa: , Pergamon Press, Widawnictwa	
1	Haukowo-Techniczne, 1967. – (Vocabulary of Mechanics in five languages :	1
	English. German. French. Polish. Russian; Vol. 2, Group 15.).	
	4. Teaching and learning materials for students' self work	
1	Marchioro C. Vortex Methods in Two-Dimensional Fluid Dynamics /	1
1	C. Marchioro, M. Pulvirenti. – Berlin: Springer-Verlag, 1984.	1

#### 6.2. ELECTRONIC COURSEWARE

Kind of literature	Name of training tool	Reference to information resource	Accessibility of EBN (Internet/ local net; authorized free assess)
Additional	Zhumagulov B.T. The Fluid Dynamics of	http://elib.pstu.ru/vufind/	the local
literature	Oil Production / B.T. Zhumagulov, V.N.	Record/RUPSTUbooks11	network
	Monakhov. – Milan: Without publ., 2003.	0755	
Additional	Vol. 2 / J. Naunton, A. Pohl. – Oxford: ,	http://elib.pstu.ru/vufind/	the local
literature	Oxford Univ. Press, 2011. – (Oil and	Record/RUPSTUbooks15	network
	Gas: Student's Book: in 2 vol.; Vol. 2).	6679	
Additional	Horn G. M. Coal, Oil, and Natural Gas /	http://elib.pstu.ru/vufind/	the local
literature	G. M. Horn. – New York: Chelsea	Record/RUPSTUbooks15	network
	Clubhouse, 2010.	7259	

# 6.3. LICENSE AND FREE DISTRIBUTED SOFTWARE USED IN THE COURSE EDUCATIONAL PROCESS

Type of Software	Software branding				
OS	Windows 10 (Azure Dev Tools for				
03	Teaching)				
Office Applications	Adobe Acrobat Reader DC				
Image processing software	Corel CorelDRAW Suite X4				
General purpose application software	Mathematica Professional Version				
General purpose application software	(license L3263-7820*)				
General purpose application software	Microsoft Office Visio Professional 2016				
General purpose application software	(Azure Dev Tools for Teaching)				
General purpose application software	WinRAR (license №879261.1493674)				
Management systems for projects, research,	Autodesk AutoCAD 2019 Education				
development, design, modeling and implementation	Multi-seat Stand-alone				

# 6.4. MODERN PROFESSIONAL DATABASES AND INQUIRY SYSTEMS USED IN THE COURSE EDUCATIONAL PROCESS

Branding	Reference to information resource		
Scopus database	https://www.scopus.com/		
Web of Science Database	https://www.webofscience.com/		
Scientific electronic library database (eLIBRARY.RU)	https://elibrary.ru/		
Scientific Library of the Perm National Research	1.4. //11		
Polytechnic University	https://lib.pstu/		
Lan Electronic Library System	https://e.lanbook.com/		
Electronic library system IPRbooks	https://www.iprbookshop.ru/		
Information resources of the Network ConsultantPlus	https://www.consultant.ru/		
Company database EBSCO	https://www.ebsco.com/		

### 7. LOGISTICS OF THE COURSE EDUCATIONAL PROCESS

Type of classes	Name of the necessary basic equipment	Number of units			
Course Work (CW)	Desks, teacher's table, chairs	30			
Complete computers (system unit, monitor, keyboard, mouse) with Internet access – 15 pieces. Desks, teacher's table, chairs		15			
laboratory work (LW)	aboratory work  Multimedia complex consisting of multimedia – ceiling  mount View Sonic PG705HD projector, Smart Board, 600				
lectures (L)	Multimedia complex consisting of multimedia – ceiling mount ViewSonic PG705HD projector, SmartBoard 690 interactive whiteboard, acoustic system. Desks, teacher's table, chairs				
Practice	Desks, teacher's table, chairs	30			

#### 8. FUND OF THE COURSE EVALUATING TOOLS

Described in a separate document

Ministry of Science and Higher Education of the Russian Federation Federal State Budgetary Educational Institution of Higher Education Perm National Research Polytechnic University

#### **FUND OF ESTIMATING TOOLS**

For students' midterm assessment in the discipline Well production and surface facilities engineering Supplement to the Academic Course Working Program

**Training program** 

21.03.01 Oil and Gas Engineering

Direction (specialization) of

Oil and Gas Engineering

educational program

Graduate qualification Bachelor's degree

Graduate academic chair

Oil and Gas Technology

Form of study

Full-time studies

**Year (-s):** 2

Semester (-s): 7

Workload

in credits 9 CU in hours 252 h

The form of midterm assessment:

Exam

7 semester

Course Project

7 semester

Fund of estimating tools for midterm assessment of students' learning the subject "Well production and surface facilities engineering" is the part (supplement) to the academic course working program. Fund of estimating tools for midterm assessment of students' learning the discipline has been developed in accordance with the general part of the fund of estimating tools for midterm assessment of the basic educational program which determines the system of the midterm assessment results and criteria of putting marks. Fund of estimating tools for midterm assessment of students' learning the subject determines the forms and procedures of monitoring results and midterm assessment of the subject leaning by the students.

# 1. LIST OF CONTROLLED RESULTS OF STUDYING DISCIPLINE, OBJECTS OF ASSESSMENT AND FORMS OF CONTROL

According to the Academic Course Working Program mastering course content is planned during one semester (the fourth semester of curriculum) and is divided into three educational modules. Classroom activities, lectures and laboratory work as well as students' self-work are provided for every module. In the frames of mastering course content such competences as to know, to be able, to master pointed out in the ACWP are formed. These competences act as the controlled results of learning the discipline "Well production and surface facilities engineering" (Table 1.1).

Monitoring of the acquired knowledge, abilities and skills is made in the frames of continuous assessment, progress check and formative assessment in the process of studying theoretical material, reports on laboratory works and during examination. Types of control is given in Table 1.1

Table 1.1 – List of controlled results of learning the discipline

	Type of control							
Controlled results of learning the discipline (KAS)		nuous sment		gress eck		native ssment		
the discipline (RAS)	D	AC	LWR/ PWR	T/CW	Exam	Course project		
1	2	3	4	5	6	7		
Acquired kno	owledge	e						
K.1.structure and methods of reporting	+				+			
K.2. technical documentation for the operation of								
technical devices that are part of the well, wellhead	+				+			
equipment								
K.3. regulatory and limiting parameters of	+				-			
equipment for the extraction of hydrocarbons	+				+			
K.4.advanced repair technologies, progressive methods and techniques of labor	+				+			

1	2	3	4	5	6	7
K.5. purpose, device and principle of operation of	./a/B.					
equipment for the extraction of hydrocarbons	+				+	
K.6. technological processes for the extraction of	-347				- i	
hydrocarbons	+				+	
K.7. advanced technologies in the operation of	1					
well equipment and oil field systems	+				+	
K.8. advanced energy-saving technologies in the						
operation of equipment for the extraction of	+				+	
hydrocarbons.						
K.9. the procedure for calculating the performance						
of a production well using software products	+				+	
K.10. advanced energy-saving technologies in the						
operation of equipment for the extraction of	+				+	
hydrocarbons						
K.11. requirements of technical documentation in						
the field of hydrocarbon production	+				+	
K.12. industry standards, technical regulations,						
manuals (instructions) that establish requirements						
for the operation of equipment for the extraction of	+				+	
hydrocarbons						
K.13. requirements of regulatory documents in the						
field of accidents and incidents accounting	+				+	
K.14. requirements for the preparation of project						
documentation	+				+	
Acquired at	vilities					
A.1.develop an action plan for the study of wells	I					
and oilfield equipment	+		+	+		
A.2. draw up action plans to fulfill planned targets						
for the production of hydrocarbon raw materials	+		+	+		
A.3. to prepare draft long-term, annual and monthly						
plans for the production of hydrocarbon raw						
materials, for the use of hydrocarbon raw materials	+		+	+		
for own needs and the estimated losses of			' '	31		
hydrocarbon raw materials						
A.4. to coordinate rationalization activities	+		+	+		
A.5. analyze the actual and predicted parameters of				- Carlot		
The state of the s	+		+	4		
the reservoir-well system, submersible pumping	45			- T		
equipment of the production gathering system	-					
A.6. formulate proposals for the introduction of	+		+	+		
advanced technologies in the operation of well	-					
equipment and oilfield systems						
A.7. Analyze the technical parameters of equipment	+		+	+		
for the extraction of hydrocarbons						
A.8. Analyze the performance of wells and oilfield	+		+	+		
systems						
A.9. Analyze the volumes of hydrocarbon	+		+	+		
production						
A.10. Analyze the effectiveness of the measures	1		-1-	1		
taken to fulfill the tasks for the extraction of	+		+	+		
hydrocarbons						

1	2	3	4	5	6	7
A.11. Analyze the reasons for deviations of the	_				0	,
operating parameters of hydrocarbon production						
facilities from the norms of technological	+		+	+		
parameters						
A.12. prepare proposals for the modernization and						
reconstruction of operating equipment for the	+		+	+		
extraction of hydrocarbons, develop test programs						
A.13. develop plans for the introduction of new						
equipment, advanced technologies, research and						
development projects aimed at improving the	+		+	+		
reliability of equipment for the extraction of				194		
hydrocarbons						
A.14. analyze operational and technical						
documentation for the operation of equipment in the	+		z <del>   </del>	+		
production of hydrocarbon raw materials						
A.15. develop production and technical						
documentation for the implementation of planned	Ĭ.		-4-	- Pi-		
targets for the production of hydrocarbon raw	+		+	+		
materials by divisions						
Mastered sl	cills		· · · · · · · · · · · · · · · · · · ·	100		
S.1. skills in accounting for the availability and						
condition of equipment for the production,						+
collection and preparation of hydrocarbons						
S.2. skills in checking the operation of equipment						
for the production, collection and preparation of						+
hydrocarbons						
S.3. skills to control the implementation of						
maintenance schedules for wellhead equipment,						
piping, oil and gas field pipelines, prefabricated						+
pipelines, gas pipelines-loops, inhibitor pipelines						
and valves						
S.4. skills of presenting measures for the prevention						
and elimination of accidents and incidents in the						+
production of hydrocarbons						
S.5. skills in presenting proposals for improving the						
efficiency of equipment for wells and oilfield						+
systems						
S.6. skills in the development of technical						
documentation for the operation of technical devices						+
that are part of the well, wellhead equipment of the						
well and oil field systems						
B.7. the skills of reading technological schemes,						+
drawings and technical documentation						
S.8. skills of using specialized software products						+
S.9. skills in predicting optimal well production rates		, ,				+
S.10. skills in determining technological losses of			x			
hydrocarbon raw materials during production in						+
accordance with the adopted scheme and technology						
of field development						
S.11. skills in developing measures to optimize						+
hydrocarbon production						

1	2	3	4	5	6	7
S.12. skills in predicting the occurrence of complications in the production, collection and treatment of oil, gas and water						+
S.13 skills in drawing up plans for the production of hydrocarbons, the use of hydrocarbons for own needs						+

D-topic discussion; AC-colloquium (discussion of theoretical material, academic conference); CT-case-task (individual task); LWR-report on laboratory work; PWR-report on practical work; T/CW-progress check (control work); TQ-theoretical question; PT-task complex task of grading test.

Final assessment of the learned discipline results is the midterm assessment which is made in the form of test taking into consideration the results of the running and progress check.

#### 2. TYPES OF CONTROL, STANDARD CONTROL TASKS AND SCALES OF LEARNING RESULTS ASSESSMENT

Continuous assessment of the academic performance is aimed at maximum effectiveness of the educational process, at monitoring students' specified competencies formation process, at increase of learning motivation and provides the assessment of mastering the discipline. In accordance with the regulations concerning the continuous assessment of the academic performance and midterm assessment of students taught by the educational programs of Higher education

- programs of the Bachelor's Course, Specialists' and Master's Course the next types of students' academic performance continuous assessment and its periodicity is stipulated in PNRPU:
- acceptance test, check of the student's original preparedness and his correspondence with the demands for the given discipline learning;
- continuous assessment of mastering the material (the level of mastering the component "to know" defined by the competence) at every group studies and monitoring of lectures attendance;
- interim and progress check of students' mastering the components "to know" and "to be able" of the defined competences by computer-based or written testing, control discussions, control works (individual home tasks), reports on laboratory works, reviews, essays, etc.

Discipline progress check is conducted on the next week after learning the discipline module, while the interim control is made at every monitoring during the discipline module study;

- interim assessment, summarizing of the current students' performance at least once a semester in all disciplines for every training program (specialty), course, group;
  - retained knowledge control.

#### 2.1. CONTINUOUS ASSESSMENT OF EDUCATION

Continuous assessment of learning is made in the form of discussion or selective recitation on every topic. According to the four-point system the results of assessment are put into the teachers' note-book and are considered in the form of integral mark in the process of the midterm assessment.

#### 2.2. PROGRESS CHECK

Midterm control for a comprehensive assessment of the acquired knowledge, mastered skills and acquired possessions of the disciplinary parts of the competencies (Table 1.1) is carried out according to the schedule of the educational process, in the form of protection of reports on practical exercises and laboratory work, course project, midterm tests (after study of each module of the academic discipline).

#### 2.2.1. Presentation of laboratory work

It is planned 4 laboratory works all in all. Standard topics of laboratory work are given in ACWP.

Presentation of laboratory work is made by the student individually or by the group of students. Standard scale and criteria of assessment are given in the general part of FET of the educational program.

#### 2.2.2. Midterm control work

According to ACWP 3 midterm control works (CW) is planned to be realized after learning the educational modules of the discipline by the students.

The first CW is realized with respect to the module 2 «Artificial lift methods», the second CW — with respect to the module 3 «Workover and complications during well operation», the three CW — with respect to the module 3 «Collection and treatment of oil and gas and water in the fields».

#### Standard tasks of the first CW:

• Artificial Lift Methods (Sucker Rod Pumping. Gas Lif. Electrical Submersible Pump. Hydraulic Piston Pumping. Progressive Cavity Pumping. Plunger Lift. Hydraulic Jet Pumping)

#### Standard tasks of the second CW:

• Well workover. Methods for defining static and dynamic fluid levels in the well. Elimination of sand plugs; Magnification well productivity

#### Standard tasks of the three CW:

Basic System Configuration (Wellhead and Manifold. Separation. Oil Treating and Storage. Lease Automatic Custody Transfer (LACT). Pumps. Water Treating. Compressors. Gas Dehydration. Offshore Platform Considerations)

Standard scale and criteria of the results of the midterm control work assessment are given in the general part of FET of the educational program.

### 2.3. FULFILLMENT OF THE COMPLEX INDIVIDUAL SELF-WORK TASK

Individual complex tasks for the students are used for assessment of their skills and abilities acquired in the process of learning the discipline in which the course project or course paper is not stipulated.

Standard scale and criteria of assessment of the individual complex task presentation are given in the general part of FET of the educational program.

#### 2.4. MIDTERM ASSESSMENT (FINAL CONTROL)

Admission for midterm assessment is made according to the results of continuous assessment and progress check. Preconditions for admittance are successful presentation of all laboratory and practice works and positive integral estimation with respect to the results of continuous assessment and progress check.

### 2.4.1. Midterm assessment procedure without additional evaluation testing

Midterm assessment is made in the form of an exam. Credit on the discipline is based on the results of the previously fulfilled by the student individual tasks on the given discipline. It is carried out in the form of a discipline exam orally using cards. The card contains 2 theoretical questions to test the acquired knowledge to test the acquired knowledge of all declared disciplinary competencies.

The exam card is formed in such a way that it includes questions that control the level of formation of all declared disciplinary competencies. The ticket form is presented in the general part of the undergraduate program.

Criteria of putting the final mark for the components of competences in the process of midterm assessment made in the form of test are given in the general part of FET of the educational program.

### 2.4.2. Midterm assessment procedure followed by evaluation testing

In definite cases (for example, in case of re-attestation of the discipline) midterm assessment in the form of the test on this discipline can be made as the ticket-based evaluation test. Every ticket includes theoretical questions(TQ) aimed at control of the acquired knowledge, practical tasks (PT) aimed at mastered abilities, and complex tasks (CT) aimed at control of the acquired skills of all declared competences.

The ticket is formed so that the included questions and practical tasks could estimate the level of maturity of **all** declared competences.

# 2.4.2.1. Standard questions and tasks the discipline testing Standard questions for the acquired knowledge control:

- Wellbore Performance
- Choke Performance
- Well Deliverability
- Forecast of Well Production
- Production Decline Analysis
- Artificial lift methods
- Well workover
- Collection and treatment of oil and gas and water in the fields
- Water Injection Systems
- Crude Oil Treating and Oil Desalting Systems
- Mechanical Design of Pressure Vessels
- Well flowing. Artesian gushing. Gas-liquid lift. Bottom-hole pressure during artesian gushing and in a well with a gas-liquid lift (calculation scheme). Influence of wellhead pressure on bottomhole pressure during well flowing.
- Distribution of pressure in the gas-liquid lift. Method for constructing pressure distribution curves in the production casing and in the tubing string.
- Density of the gas-liquid mixture in the well. Density change during liquid rise.
- Structures of gas-liquid flows: bubble (emulsion), bead (cork), pivot. Forms of movement of gas-liquid mixtures.
- Temperature distribution in the well during its operation. Geothermal gradient.
- Dynamic and static levels during the operation of a mechanized well. Measurement of levels. Echo sounders.
- The composition and purpose of the elements of the sucker rod pump. Operating principle.
  - Dynamometry of wells. Forms and decoding of dynamogram.
  - Periodic operation of production wells.
  - Determination of the pump suspension depth in the well.
  - The choice of installing a sucker rod pump for a well.
- Selecting the installation of an electric centrifugal pump for a well. Installation composition.
- Determination of the head developed by the ESP during operation in the well.
- Influence of the viscosity of liquid and free gas on the head and supply of the ESP.
- Influence of gas on the operation of sucker rod pumps and ESP. Reducing the harmful effects of gas.
  - Efficiency of the installation of an electric centrifugal pump.

- Well waxing.
- Salt deposits during well operation.
- Gas separation coefficient at the inlet of the borehole pump.
- Jet pumping. Composition, work.
- hydraulic piston pumps for oil production. Composition, work.
- Gas-lift operation of production wells. Installation composition, work.
- Starting pressure during gas-lift operation.
- Pressure at the wellhead and at the bottom of the injection well.
- Direct and reverse fluid substitution schemes in wells during their development. Bottom hole pressure.
- Methods for reducing the fluid level in wells during their development. Induction of fluid flow into the well using a swab and a thief. Reducing the level with a compressor.
  - Well killing. Technological process. Applied equipment.
  - Density of water-oil and gas-liquid mixture.
  - Requirements for the quality of commercial oil.
- Requirements for the quality of gas pumped into the main gas pipeline. Dangerous properties of gas.
- Schemes and composition of the system for gathering and preparation of oil production wells.
- Initial data for designing a system for gathering and preparing well products.
  - Measurement of flow rates, water cut and gas factors of producing wells.
  - Separation of oil (separation of associated gas). Separation types.
  - Hydraulic calculation of the oil pipeline. Targets and goals.
  - Hydraulic calculation of complex oil pipelines.
  - Increasing the throughput of oil pipelines.
  - Principles of calculating gravity separators for gas and liquid throughput.
  - Waxing of oil gathering systems. Dewaxing of oil pipelines.
  - Oil preparation in the field. Targets and goals.
  - Characteristics of oil emulsions.
  - Destruction of oil emulsions (demulsification).
  - Thermochemical dehydration and desalination of oil in the fields.
  - Collection, preparation and disposal of wastewater in the fields.

#### 2.4.2.2. Scales of test assessment of educational achievements

The assessment of the learning outcomes in the discipline in the form of the level of formation of the components to know the declared disciplinary competencies is carried out on a 4-point scale of assessment by sampling during the exam.

Standard scale and criteria of estimating educational achievements in the process of testing for the components *to know, to be able, to master* are given in the general part of FET of educational program.

## 2.4.2.3. Scales for assessing learning outcomes for the defense of course projects

Assessment of learning outcomes in a discipline in the form of the level of formation of components to know, be able to, own the declared disciplinary competencies is carried out on a 4-point scale of assessment by sampling during the exam.

Standard scale and criteria of estimating educational achievements in the process of testing for the components *to know, to be able, to master* are given in the general part of FET of educational program.

### 3. ASSESSMENT CRITERIA FOR COMPONENTS AND COMPETENCES LEVEL OF MATURITY

### 3.1. ASSESSMENT OF COMPETENCES COMPONENTS LEVEL OF MATURITY

While estimating the level of competences maturity by selective control in the process of testing it is considered that the mark obtained for the components of the examined competence is combined with the corresponding component of all competences formed in the frames of the given academic course.

General assessment of maturity level of all competences is made by aggregation of marks obtained by the student for each component of the formed competences taking into account the results of continuous assessment and progress check in the form of integral mark according to the four-point scale. All control results are put into the assessment sheet by the teacher according to the results of midterm attestation.

The form of the assessment sheet and requirements for its completion are given in the general part of FET of the educational program.

While making the final assessment of the midterm attestation in the form of test standard criteria given in the general part of FET of the educational program are used.